



Changzhou Sanzhong Welding Materials Co.,Ltd

www.asweld.com

Standard : AWS E309LMoT1-1	Chemical Composition %							
	C	M n	Si	Ni	Cr	Mo	S	P
Grade E309LMoT1-1	≤ 0.04	0.5 ~ 2.5	≤ 1.0	12.0 ~ 16.0	22.0 ~ 25.0	2.0 ~ 3.0	≤ 0.03	≤ 0.04
Type	Spool (MIG)							
Specification (MM)	0.8、0.9、1.0、1.2、1.6		Pack	S100/1kg S200/5kg S270,S300/15kg-20kg				
Mechanical Properties	Rm / MPa				A(%)			
	≥ 520				≥ 35			
MIG Welding	(MM)	1.2			1.6			
	Current - A	120 ~ 250			160 ~ 300			



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